

DKS FRAME LABOR

Additional Frame Preparations

- 1. Assembled Welded Frames
 - A. Single Opening
 - B. Paired Opening
 - C. Continuous Weld (add to above)
- 2. Anchors Welded In
 - A. Wood/Steel Stud

Single Frame (6)

Paired Frame (8)

Per Anchor Charge

B. P&D On Frame (Includes Prep and Tube Anchor, Dynabolts or Wood Lags)

- 3. Flush Bolt Preparation on Header
- 4. Special Width on Header
- 5. Closer Reinforcement Standard or Parallel
 Single Frame
 Paired Frame
- 6. Blank Out Strike
- 7. Rim Panic Prep

(Reinforce for Surface Mounted)

- 8. Deadbolt Prep on Frame
- 9. Convert Masonry to Drywall

(Includes Drywall Compression Anchor with Screw and Retainer)

- **10. Mark and Bundle KD Frames** (Per Frame)
- 11. Concealed Overhead Stop
- 12. Concealed Closer
- 13. SVR Head Prep
- 14. Aux Fire Latch
- 15. Prep frame for Continuous hinge
- 16. Electric hinge Prep (Per cut)
- 17. Jamb Undercut (Per side)
- 18. Strike Prep
- 19. Electric Strike Prep
- 20. Relocate Hinge (Per hinge)
- 21. Roller Latch Prep
- 22. Concealed Vertical Rod Prep Head (Per each)
- 23. EPT
- 24. Ball Catch Prep on Head

- 25. Ball Catch Prep
- 26. Reinforcement for Door Coordinator (Single)
- 27. Reinforcement for Door Coordinator (Pair)
- 28. MAG Lock Reinforcement
- 29. Reinforce Header for Removable Mullion
- 30. Convert ASA Strike to T-Strike
- 31. Prep Frame for Concealed Stiffeners

DKS SHOP ADDITIONAL SERVICES

► Fabrication labor charges, windows, transom, and sidelites

Item #	Cut and Notch for Fabrication
MJPE	Milter Joint Per End
SMPE	Saw Milter Per End
NOJPE	Notch Joint Per End
BJOPE	Butt Joint Per End

► Welding charge per joint or unit

Item #	Welding Charge Per Joint or Unit		
LJ or TJ	L or T Type Joint		
CROSSJ	Cross (+) Type Joint		
4IS	4 Inch Sill		
8IS	8 Inch Sill		
AWI	Anchor Welded In		
BANWI	Base Anchor Welded In		

▶ Labels

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► Factory Applied Paint Finish

5000 Series Drywall Frames Only

Frame size:3070

Other sizes available on request.

Price is for reference only on 3070 frame.

Contact factory for larger sizes.

Minimum quantity 50 of same color